

## **Technical Data Sheet**



# **SF69**

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## **Description**

SF69 silicone fluid is a specialty silicone fluid characterized by low viscosity and a surface tension lower than that of most silicone fluids. SF69 is a blend of silanol fluid and cyclic silicone. SF69 fluid has been used in both high viscosity and in air-dry coatings.

## **Key Features and Benefits**

- Upgrades coatings surface characteristics
- Low viscosity
- Effective with high viscosity coatings
- Solubility in a wide range of solvents

## **Typical Physical Properties**

Property	Value
Silicone Content, %	100
Specific Gravity @ 25C (77F)	0.97
Density, lbs gal	8.00
Viscosity @ 25C (77F), cps	1 - 40
Color	Clear
Flash Point, Pensky-Martens Closed Cup °C (°F)	63 (145)
Volatility (2 gm sample) when heated for 24 hrs. @ 150C (302F)	40 - 60%
Surface Tension	20 dynes/cm
Reducing Solvent	Aliphatic and Aromatic Hydrocarbons

## **Potential Applications**

SF69 silicone fluid has been found useful as an aid in the reduction of pigment float, cratering and orange peel, particularly in high viscosity coatings and in air-dry coating systems. SF69 fluid is also used to increase the wetting ability of spray coatings.

## **Processing Recommendations**

## **Processing Guidelines**

SF69 fluid has been found useful at a concentration between 50 and 150 parts per million by weight based on total coating weight. Coatings containing SF69 fluid should be tested, particularly for recoatability before being used in production. Dilution of SF69 fluid in a solvent, or in one of the components of the coatings, simplifies the addition of low concentrations. SF69 fluid is soluble in aromatic and aliphatic hydrocarbons in ethers and in many alcohols. It is

not soluble in water or in methyl alcohol.

SF69 fluid can be added either in the mill base or at the final stages of production. Addition is often made at the mill base to aid in pigment dispersion and produce more lasting effects.

#### **Patent Status**

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

## **Product Safety, Handling and Storage**

The warranty period is 12 months from date of shipment from Momentive Performance Materials if stored in the original unopened container at 27C (80F) or below.

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## Contact Information

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