

Technical Data Sheet



SFE839

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INCI NAME

Cyclopentasiloxane (and) Dimethicone/Vinyl Dimethicone Crosspolymer

Product Description

SFE839TM elastomer dispersion consists of 5.5% silicone elastomer dispersed in cyclopentasiloxane. The resulting product is a smooth, highly viscous clear gel which has unique sensory characteristics and the ability to act as a thickening agent. The elastomer dispersion may be suitable for a wide variety of personal care applications.

Key Features and Typical Benefits

- Excellent Aesthetics Creating a Smooth, Silky, Luxurious Feel
- Non-greasy
- Detackifier
- Hydrophobic
- Efficient Thickener
- Elastic Modulus Stability with Temperature

Typical Properties

Property	Value	
Silicone Solids, %	5.25-6.00	
Worked Viscosity* @ 25 °C (77°F), cPs.	15,000-30,000	
Specific Gravity, @ 25 °C (77°F)	.95	
Density, lb./gal, avg.	7.98	
Appearance	Clear, Colorless Gel	
Flash Point Closed Cup, °C (°F)	82 (190)	
Freezing Point, °C (°F)	-44.0 (-47.2)	

WORKED VISCOSITY

*The Worked Viscosity reported is measured immediately after production and is a measure of consistency. Because the viscosity increases over time, it cannot be duplicated and when received the viscosity may be ~150,000 - 250,000 cps. Similar test results can be obtained utilizing a 'worked viscosity' laboratory procedure (see procedure below for more details).

Solubility data

Key:

- I = Insoluble at < 1% by weight
- S = Soluble at 10% by weight or higher (looks clear and homogeneous)
- D = Dispersable throughtout material

SOLVENT TYPE	MATERIAL	SFE839
Highly Polar	Water	1
Hydrocarbon Solvents	Aliphatic	S
	Aromatic	D
Hydrocarbons & Vegetable Oils	Mineral Oil 65/75 SUS	1
	Mineral Oil 200/210 SUS	1
	Petrolatum	D
	Cottonseed (Gossypium) Oil	D
	Castor (Ricinus Communis) Oil	D
	Sunflower (Helianthus Annuus) Seed Oil	D
	Soybean (Glycine Soja) Oil	D
	Wheat Germ (Triticum Vulgare) Oil	D

Alcohols & Glycols	Cetyl Alcohol	1
	Ethanol	D
	SD Alcohol 40	D
	Isopropyl Alcohol	D
	2-Ethyl-Hexanol	D
	Lauryl Alcohol	D
	Stearyl Alcohol	1
	Butylene Glycol	1
	Propylene Glycol	1
	Glycerin	1
Esters	Isopropyl Palmitate	D
	Isopropyl Myristate	D
	C12-15 Alkyl Benzoate	D
	Octyldodecyl Neopentanoate	D
	PPG-2 Myristyl Ether Propionate	D
Silicones	Dimethicone (SF96-350)	S
	Cyclopentasiloxane (SF1202)	S
	Dimethicone Copolyol (SF1188A)	D
	Cyclomethicone (and) Dimethicone Copolyol (SF1328)	D
	Dimethicone Copolyol (SF1288)	D
	Diisostearoyl Trimethylolpropane Siloxy Silicate (SF1318)	D
	Phenyl Trimethicone (SF1550)	D

Waxes	Ozokerite	I
	Candelilla (Euphorbia Cerifera) Wax	1
	Beeswax	T
	Carnauba (Copernicia Cerifera) Wax	ı
Sunscreens	Octyl Methoxycinnamate	D
	Octyl Salicylate	T
Lanolin	Lanolin	D
Other	Tocopheryl Acetate	D

Potential Applications

- Lotions
- Creams
- Sunscreens
- Color Cosmetics
- Clear Products

General Instructions for Use

SFE 839 is added to the Oil or Silicone phase. SFE 839 can withstand high shear devices during mixing.SFE 839 can be cold processed. Suggested Use Levels: 5-30%

Limitations

Standard copy to come

Product Safety, Handling and Storage

Customers should review the latest Material Safety Data Sheet (MSDS) and label for product safety information, safe handling instructions, personal protective equipment if necessary, and any special storage conditions required for safety. MSDS are available at www.momentive.com or, upon request, from any Momentive Performance Materials (MPM) representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

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Contact Information

For product prices, availability, or order placement, contact our customer service by visiting www.momentive.com/Contacts

For literature and technical assistance, visit our website at: $\underline{\text{www.momentive.com}}$

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