

# Product Data

## Amino Modified Silicone Fluid TSF4700

TSF4700 is an amino modified silicone fluid useful for anti-blocking agent of amino-alkyd paints and acrylic-urethane paints.

### KEY FEATURES

- ◆ Good compatibility to a wide variety of paint resins
- ◆ Gives excellent slip property to coating film surface
- ◆ Gives excellent ant-blocking property to coating film surface
- ◆ Reactive capability with paint resins

### APPLICATION

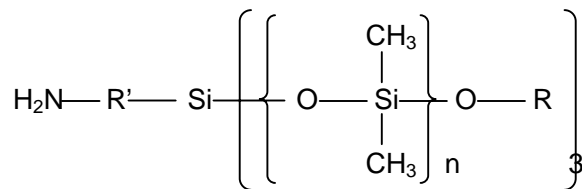
- ◆ Anti-blocking additive for amino-alkyd paints and acrylic-urethane paints
- ◆ Slipping agents for amino-alkyd paints and acrylic-urethane paints
- ◆ Anti-static agent for plastics

### TYPICAL PROPERTY DATA

PROPERTIES		
Appearance		Clear-pale yellow
Viscosity (25°C)	mm <sup>2</sup> /s {cSt}	50 {50}
Specific gravity (25°C)		0.97
Refractive index (n <sub>D</sub> <sup>25</sup> )		1.406
Amino equivalent	g/mol	3,000

*Typical property data values should not be used as specifications*

### CHEMICAL STRUCTURE



## APPLICATION EXAMPLE (PAINT ADDITIVE)

### FORMULATION

	Parts
Amino-alkyd resin M-7651-HV*	100
Thinner (Xylene/IPA=85/15)	10
TSF4700	0.2
Curing agent (10% HCL methanol solution)	20

\* Beckosol: Dainippon Ink and Chemicals, Incorporated

### APPLICATION CONDITION

Test specimen:	Printed plywood
Coater:	Bar coater No. 20
Cure condition:	Air dried 10min and cured at 60°C for 20min

### RESULTS

		TSF4700	Blank
Compatibility with resin		x~△	-
Transparency of solution		○	-
Cellotape tearing off test <sup>*1</sup>		4	1
Tearing off force <sup>*2</sup>	Min g/24mm	125	500
	Max g/24mm	255	735
	Ave g/24mm	200	660

\*1 Indicates the times of the tests (repeated tearing off tests at the same place with 10cm×2.4cm Nichiban Cellotape) until over 3 and more points (below 1mm) of breakages appear.

\*2 10cm×2.4cm Nichiban Cellotape is stuck to the applied test specimen with the pressure of 2kg gum roller (0.5mm/s). Tearing off force is measured with Instron tension measurement equipment (rate of tension: 30 cm/min).

### SOLUBILITY

Soluble	Toluene, Mineral sprits, Ethanol, Methyl ethyl ketone, Isopropanol, Dimethyl silicone fluid
Insoluble	Methyl cellosolve, Water, Liquid paraffin

### INSTRUCTION FOR USE (PAINT ADDITIVE)

- ◆ Typical amount is 0.05 to 2.0 % to paint by weight.
- ◆ Toluene, xylene, butanol or methyl ethyl ketone can be used as a diluent.

## HANDLING AND SAFETY

- ◆ Wear eye protection, protective gloves at all times when working with this product.
- ◆ In case of skin contact, wash skin with soap and plenty of water. If irritation occurs, contact a physician.
- ◆ Adequate ventilation must be maintained in the work place at all times.

## STORAGE

- ◆ Store in a dark, cool place out of direct sunlight.
- ◆ Keep out of the reach of children.

## PACKAGING

- ◆ 1kg can available in case of 10
- ◆ 15kg can available

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### **FOR INDUSTRIAL USE ONLY**

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